

Work Order ID 85973

85973

Page 1

Item ID: D2369-3

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Deck Plate Locator Brackets

Start Date: 19/06/2012 Start Qty: 10.00

10

Cust Item ID:

Required Date: 03/07/2012 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals: Process Plan: MLJ

Date: 12/06/19

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D2369

Rev A

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.00

FLOW CNC Waterjet

SOS. 0141

Prog Rev: A

Dwg Rev: n

10 0 Jim 12-7-7

110

0.00

110

QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

10 0 Jim 12-7-7

120

0.00

120

QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

Sanction

(10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

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Page 2

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Process Plan:

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NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Small Fab	0.00							
130									
Small Fab	Memo	0.00							
Small Fab	Deburr								
140	QC5- Inspect part completeness to step on W/O	0.00							
140									
QC	Memo	0.00							
Quality Control									
150	Identify as per dwg & Stock Location: <u>241A</u>	0.00							
150									
Packaging	Memo	0.00							
Packaging									

10 12/7/05 f

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Work Order ID 85973***85973***

Page 3

June-19-12 11:59:13 AM

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Accept

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Stop ***NS2***

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Start Date: 19/06/2012 Start Qty: 10.00

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Cust Item ID:

Required Date: 03/07/2012 Req'd Qty: 10.00

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Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

ms 12/07/10

ME
12-07-10

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NOTE: Date & initial all entries

Picklist Print

June-19-12 11:59:17 AM

Page 1

Work Order ID: 85973

85973

Parent Item: D2369-3

D2369-3

Parent Item Name: Deck Plate Locator Brackets

Start Date: 19/06/2012

Required Date: 03/07/2012

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev A Removed from 9 Digit 05-12-05 JLM
IPP Rev:B Now on Waterjet 07-05-28 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M5052H32S.040		Purchased		No		110	sf	118.9000	1.354	14.25263			

M5052H32S 040

5052-H32 .040 Sheet

**

Jan 12-7-12

Location

Loc Qty

Loc Code

MAT022

118.9

117130

4.4

118641

64

119384

23

121192

27.5

122321

122321

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Dart Aerospace Ltd

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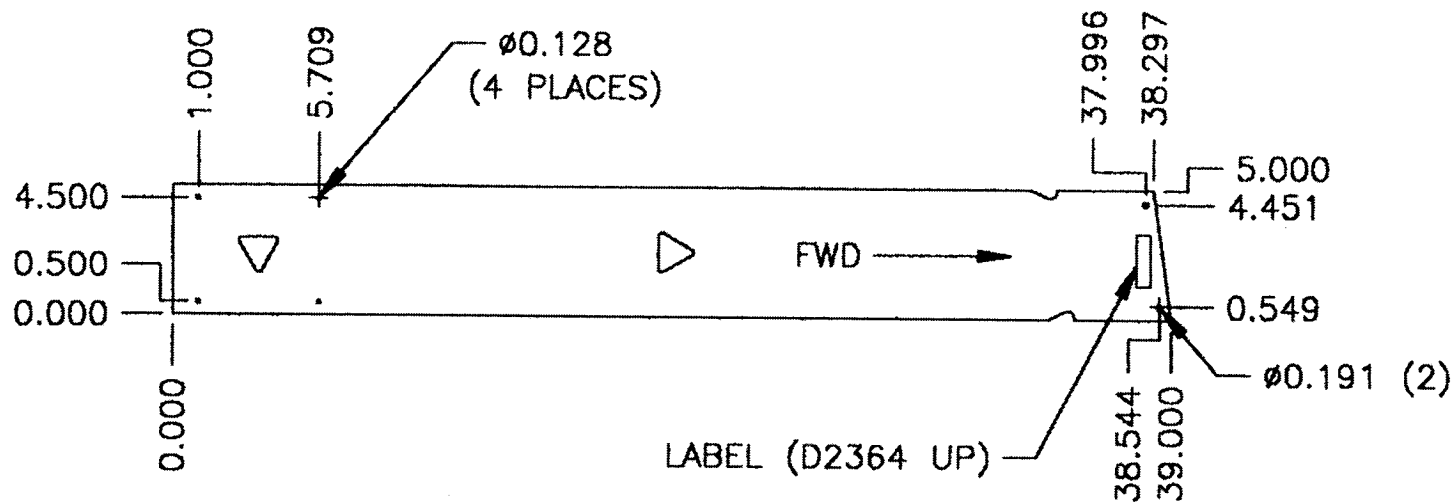
DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. A
CHECKED 53	APPROVED [Signature]	D2369	SHEET 1 OF 2
DATE 95:02:20	TITLE DECK PLATE LOCATOR BRACKET	SCALE 1:7	

RELEASED
16 06 10

SHOP COPY
RETURN TO
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SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 85973 MLJ

12/06/19



D2369-1

MATERIAL: 5052-H34 0.040 THICK

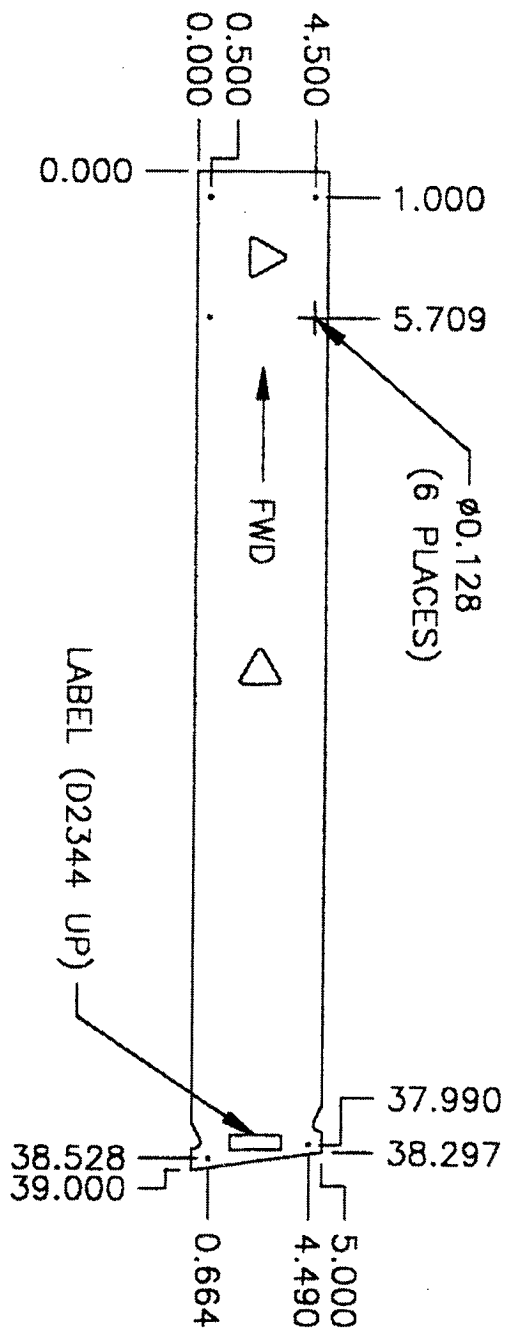
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DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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NOTE: Date & initial all entries



D2369-3
MATERIAL: 5052-H34 0.040 THICK

RELEASED 96 06 10

DART



05973

DESIGN	DRAWN BY	B WILLIAMS	CHECKED	B WILLIAMS	DATE	95:02:20
	APPROVED					
	DRAWING NO.	D2369				
	REV. A					
	SHEET 2 OF 2					
	SCALE					
	TITLE	DECK PLATE LOCATOR BRACKETS				
						1:7

DART Aerospace Ltd
VICTORIA INTERNATIONAL AIRPORT, CANADA

W/O:		WORK ORDER CHANGES					
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